

# Receiving Report

Date: 13/4/22

Supplier: RYERSON

Packing Slip: Yes  No   
 Invoice: Yes  No   
 Receipt: Cash  Cr

Batch No: M15362

Dart P/O: 19098

Release Note Attached: Yes  No  N/A   
 Waybill Attached: Yes  No  N/A   
 Shipment Complete: DAS Yes  No  N/A   
 QC6 Inspection 14-89 Yes  No  N/A   
 Work Order 13/04/22

## Discrepancies

| Part Number | Description | Quantity Ordered | Quantity Received | Quantity Returned | Quantity Short | Comments |
|-------------|-------------|------------------|-------------------|-------------------|----------------|----------|
|             |             |                  |                   |                   |                |          |
|             |             |                  |                   |                   |                |          |
|             |             |                  |                   |                   |                |          |

Initials of receiver (if shipment OK) Level 12   

Production/Admin:

Date 13/4/22

Received/Costing

Initial   

Location

## Purchase Order Receipt Listing

Monday, April 22, 2013 8:44:41 AM

All Vendors PO ID PO19598 Receipt Dates from 4/22/2013 to 4/22/2013 All Line Item Types  
All Item ID/GL/WOs All Rec. Employees All Currencies  
Grouped by Vendor ID

| Purchase Order ID/<br>Curr Type | Line<br>Nb/<br>Insp<br>Req | Project ID  | Reference/<br>Description/<br>Cert Std | PO U/M /<br>Stock U/M | Required Date<br>Required Qty | Recv<br>Date/<br>Recv Emp | Recv<br>Qty<br>(PO U/M) | Cost Per Unit/<br>Recv Value | Inspected Qty/<br>Rejected Qty<br>(PO U/M) | MRB Qty/<br>MRB Reject<br>Qty | Book Amt   |  |  |
|---------------------------------|----------------------------|---|--|-----------------------|-------------------------------|---------------------------|-------------------------|------------------------------|--|-------------------------------|------------|--|--|
| VendorID                        | Vendor Name                |   |  |                       |                               |                           |                         |                              |  |                               |            |  |  |
| PO19598                         | 1                          | VC-RYS001   | RYERSON INC.                           |                       |                               |                           |                         |                              |  |                               |            |  |  |
| CAD                             | No                         | M707576B3.000X04. f<br>500<br>7075-T6 BAR 3.000' f<br>X 4.500" 125362 | 4/22/2013                              | 4/22/2013             | 34.0000                       | DESI02                    | \$62.53                 | \$62.53                      | 0  | 0                             | \$2,126.09 |  |  |

Total Received Quantity: 34.0000

Total Qty to Inspect (PO U/M): 0.0000

Total Reject Quantity: 0.0000

Total Receipt Value: \$2,126.09

Total Balance Due Quantity: 0.0000



Aleris Aluminum Koblenz GmbH  
Carl-Spaeter Str.10 56070 Koblenz/Deutschland



*Aleris*  
Europe

INSPECTION CERTIFICATE (EN 10204/3.1) / TEST REPORT / APPROVED CERTIFICATE

NO.: 0373889

SERIAL-NO.:

PAGE: 1 / 4

PURCHASER:

RYERSON CANADA, INC.

CONSIGNEE:

3399 AV FRANCIS-HUGHES  
CDN LAVAL, QC H7L 5A%  
RYERSON CANADA INC.

ORDER NO. PURCHASER:

3399 FRANCIS HUGHES  
CDN LAVAL QC H7L 5A5  
709049-6

3399  
13/04/22  
709049-6

PART NO. PURCHASER:

5555-8570

ORDER NO. MANUFACTURER/ITEM:

66763 / 06

PRODUCT:

PLATE

SPECIFICATION:

AMS-QQ-A-250/12 APR 2007

ALLOY/TEMPER:

7075 T651

DIMENSION:

3.000 x 60.50 x 144.50 INS

| PCS. | GROSS LBS | NET LBS | PACK-NO | LOT-NO | PACK-DAT. |
|------|-----------|---------|---------|--------|-----------|
| 2    | 5.670     | 5.357   | 744854  | 458939 | 15.03.12  |



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NO.: 0373889

LOT: 458939

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RESULTS:

Mechanical properties:

| Pl. No.  | Spec. No. | Y.S. | U.T.S. | El.  |
|----------|-----------|------|--------|------|
|          |           | KSI  | KSI    | %    |
| Min. LT: |           | 61,0 | 72,0   | 5,0  |
| Max. LT: |           |      |        |      |
| 1 A      |           | 65,8 | 77,6   | 12,4 |
| 1 E      |           | 65,8 | 77,7   | 12,4 |

Chemical composition: in %, remainder Al

Cast No.: 4-12-3851

|        |        |        |        |        |        |        |        |        |
|--------|--------|--------|--------|--------|--------|--------|--------|--------|
| Si     | Fe     | Cu     | Mn     | Mg     | Cr     | Zn     | Ti     | B      |
| 0,041  | 0,084  | 1,738  | 0,003  | 2,403  | 0,194  | 5,815  | 0,0329 | 0,0012 |
| Zr     | Pb     | Ni     | Sn     | Be     | Na     | Li     | V      | H2 (*) |
| 0,0024 | 0,0018 | 0,0055 | 0,0022 | 0,0005 | 0,0000 | 0,0000 | 0,0077 | 0,07   |
| Al     | Tl     | Ti-Zr  | Cu/Mg  | Fe/Si  |        |        |        |        |
|        |        |        | 0,035  | 2,0    |        |        |        |        |

(\*) = H2 in ml/100 g AL

Other tests:

Dimensional check: OK

Surface control: OK

Ultrasonic test: OK

US-spec.: AMS-STD-2154 TYPE 1 CL.A

OK 13/04/22

Normative references:

LEGIERUNGSNORM/CHEMICAL COMPOSITION STANDARD/COMPOSITION CHIMIQUE

AMS-QQ-A-250/12

FESTIGKEITSNORM/MECH. PROP. STANDARD/CARACTERISTIQUE MECANIQUE

AMS-QQ-A-250/12

ULTRASCHALLNORM/ULTRASONIC STANDARD/ULTRASONS - NORME

AMS-STD-2154 TYPE 1 CL.A

Electrical conductivity:

WT-TC-08 07/08

Min.: 33,3 Max.: 34,1 %IACS Result: OK

Aleris Aluminum Koblenz GmbH  
Carl-Spaeter Str.10 56070 Koblenz/Deutschland



*Aleris*  
Europe

**INSPECTION CERTIFICATE (EN 10204/3.1) / TEST REPORT / APPROVED CERTIFICATE**

NO.: 0373889

LOT: 458939

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Heat treatment:

135 DEGREES C.-16H

Aleris Aluminum Koblenz GmbH  
Carl-Spaefer Str.10 56070 Koblenz/Deutschland



*Aleris*  
Europe

INSPECTION CERTIFICATE (EN 10204/3.1) / TEST REPORT / APPROVED CERTIFICATE

NO. : 0373889

PAGE: 4 / 4

Remarks:

CERTIFIED THAT THE WHOLE OF THE SUPPLIES DETAILED HEREON HAVE BEEN MANUFACTURED, INSPECTED, TESTED AND UNLESS OTHERWISE STATED CONFORM IN ALL RESPECTS TO THE RELEVANT SPECIFICATIONS, DRAWINGS AND CONTRACT/ORDER. WE CONFIRM, THAT QUALITY MANAGEMENT SYSTEM OF ALERIS ALUMINUM KOBLENZ GMBH IS IN ACCORDANCE WITH DIN EN ISO 9001 AND EN 9100 IN THE RELEVANT VALID VERSION AND CERTIFIED BY AN ACCREDITED 3RD PARTY.

MADE IN THE FEDERAL REPUBLIC OF GERMANY

Enclosures:

WT-TQ-QS 07/08

Koblenz, the 27.03.12 PS

Karl-Egon D'Altri  
Quality assurance

Aleris Aluminum  
Koblenz GmbH

# RYERSON

19 AVR. 2013

## TEST CERTIFICATE

### Sold By:

RYERSON CANADA, INC.  
200 RUE DU CHEMINOT  
VAUDREUIL-DORION QC J7V 5V5  
GST/TPS REG. # 895962561RT0001Y  
QST/TVQ REG. # 1019096102 TQ0001  
Tel: 450-424-0153 Fax: 450-424-0853

P/O No: 19598  
Rel :  
S/O No: 306498 1  
B/L No:  
Inv No:

Sold To: ( 1946 )  
DART AEROSPACE LTD.  
1270, ABERDEEN STREET  
HAWKESBURY  
Tel: (613) 632-3336  
Fax: (613) 632-4443

ON K6A 1K7

Ship To: ( 1 )  
DART AEROSPACE LTD.  
1270, ABERDEEN STREET  
HAWKESBURY  
K6A 1K7

ON

## CERTIFICATE of COMPLIANCE

Cert. No: 306498

Part No.: 55568595

PLAQUE AL 7075-T651  
3.000X PLAQUE DIVERS 4.5000" X 34.0000

Pcs  
12

Wgt

=====

ALERIS  
Heat Number  
458939

Test ID  
709049

Control Number  
X6FL7988

12

THIS IS ONLY A LETTER OF COMPLIANCE

To Whom It May Concern,

This is to certify that the material supplied  
as above, conforms to the specifications as  
outlined in your above order.

AUTHORIZED SIGNATURE





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO19598**

Purchase Order Date 4/17/13

PO Print Date 4/17/13

Page Number 1 of 1

Order From : VC-RYS001  
RYERSON INC.  
200 DU CHEMINOT  
VAUDREUIL, QUEBEC J7V 5V5

|                    |                 |                     |
|--------------------|-----------------|---------------------|
| Contact Name       | Buyer           | Chantal Lavoie      |
| Vendor Phone       | Requisition Nbr |                     |
| Vendor Fax         | Tax Resale Nbr  | 10127-2607          |
| Vendor Account Nbr | Terms           | Net 30              |
|                    | Currency        | CAD                 |
|                    | FOB             | Destination-Collect |

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**FAXED**  
(04/17/09)

| Line Nbr | Reference<br>Revision ID | Description/<br>Mfg ID      | Req Date/<br>Taxable | Req Qty/<br>Unit of Measure | Ship Method | Unit Price | Extended<br>Price |
|----------|--------------------------|-----------------------------|----------------------|-----------------------------|-------------|------------|-------------------|
| 1        | M7075T6B3.000X04.500     | 7075-T6 BAR 3.000" X 4.500" | 4/22/13              | 34.00                       | Yours ppd   | \$63.5294  | \$2,160.00        |

Special Test: MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE MATERIAL

CUT TO SIZE: 3.000" X 4.500" X 34"  
LONG X 12 PCS  
(GRAIN DIRECTION ALONG 34")

PO Total:

\$2,160.00

**MATERIAL CERTIFICATION  
REQ'D UPON DELIVERY**

Change Nbr: 1

Change Date: 4/17/13

No substitution or deviation without consent.  
Certificate of Conformity or Material Certification required  YES  NO